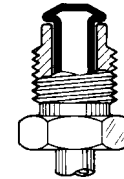


J&S Technical Information

Brake Pipe Flaring Kit - FTC02



SAE (Convex)
Sizes available :-
3/16 1/4 5/16
3/8 1/2
6mm 8mm 10mm
12mm



DIN (Convex)
Sizes available :-
4.75mm 6mm
8mm 10mm
12mm



Double Flare
Sizes available :-
3/16 1/4 5/16 3/8
1/2 4.75mm 6mm
8mm 10mm
12mm

Introduction

- Produces convex and double lap flares to SAE (British) and DIN standards on hydraulic brake and clutch pipes.
- British made.
- OP1 and OP2 punches positioned next to each other on a sliding carriage.
- Lever cam operated for quick flaring.
- Screw clamp for accurate die alignment.
- Automatic punch extraction.
- All parts, punches and die sets available separately.
- Three different kits available, each supplied in a strong metal box.

Instructions

- Place the pipe between the dies, and clamp firmly using the 'T' bar provided.
- Put the 'OP1' punch into place facing the die and tube.
- The operating handle pushes the punch firmly into the tube to form a convex flare, and then automatically retracts it.
- Select the 'OP2' punch if required and repeat the operation for a double lap flare.

